

Fig. 1

Figure 2 shows the effect of the amount of PVA on the gloss of the film. The gloss increases as the amount of PVA increases, reaching a maximum of 35 at 90 parts of PVA.

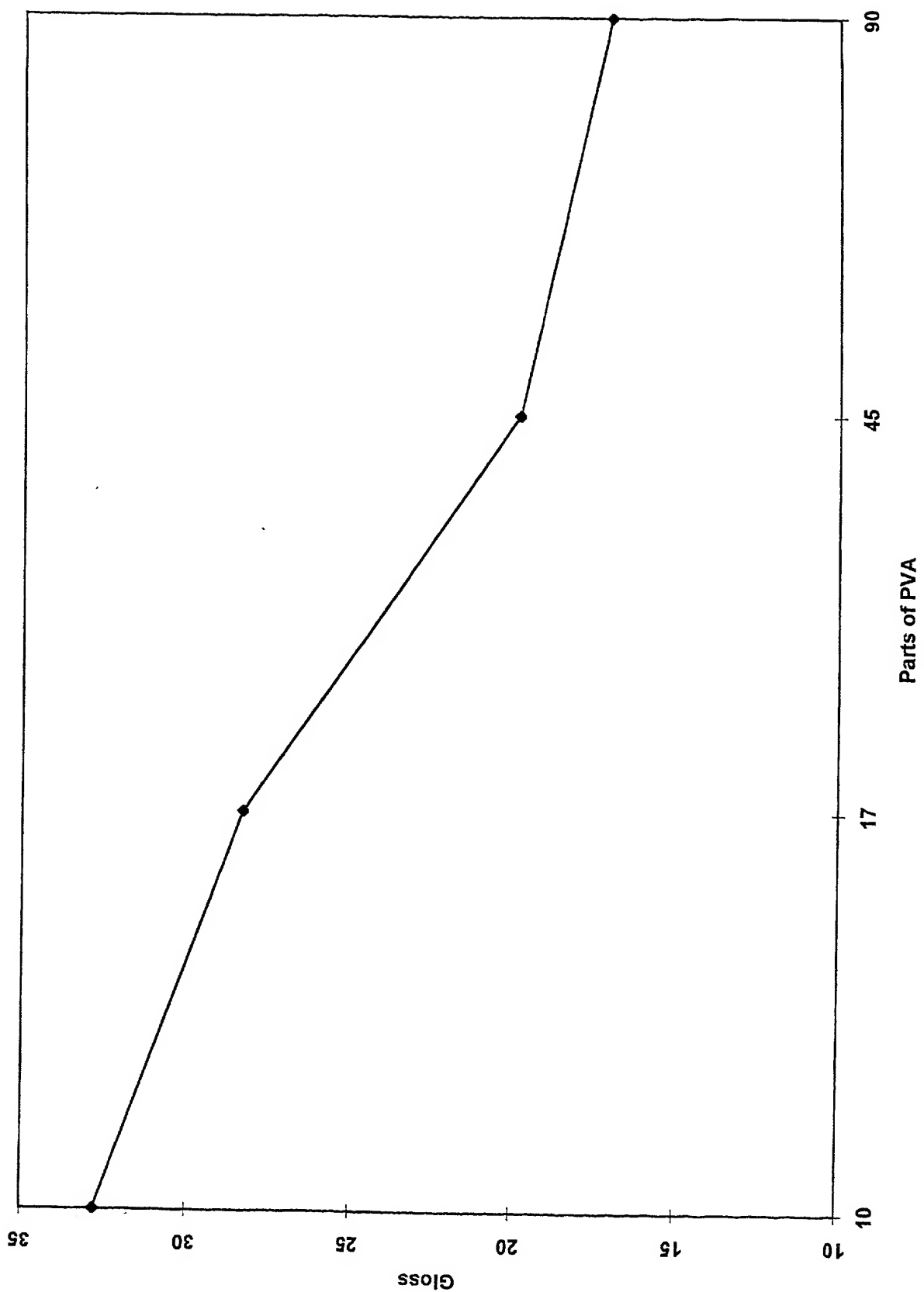


Fig. 2

Figure 3 is a line graph showing the release of a substance (J/m2) over time (Number of Castings) for three different casting methods: Invention, Improper Cure, and Control. The Invention method shows a steady increase in release, while the Improper Cure and Control methods show a sharp increase in release after the 5th casting.

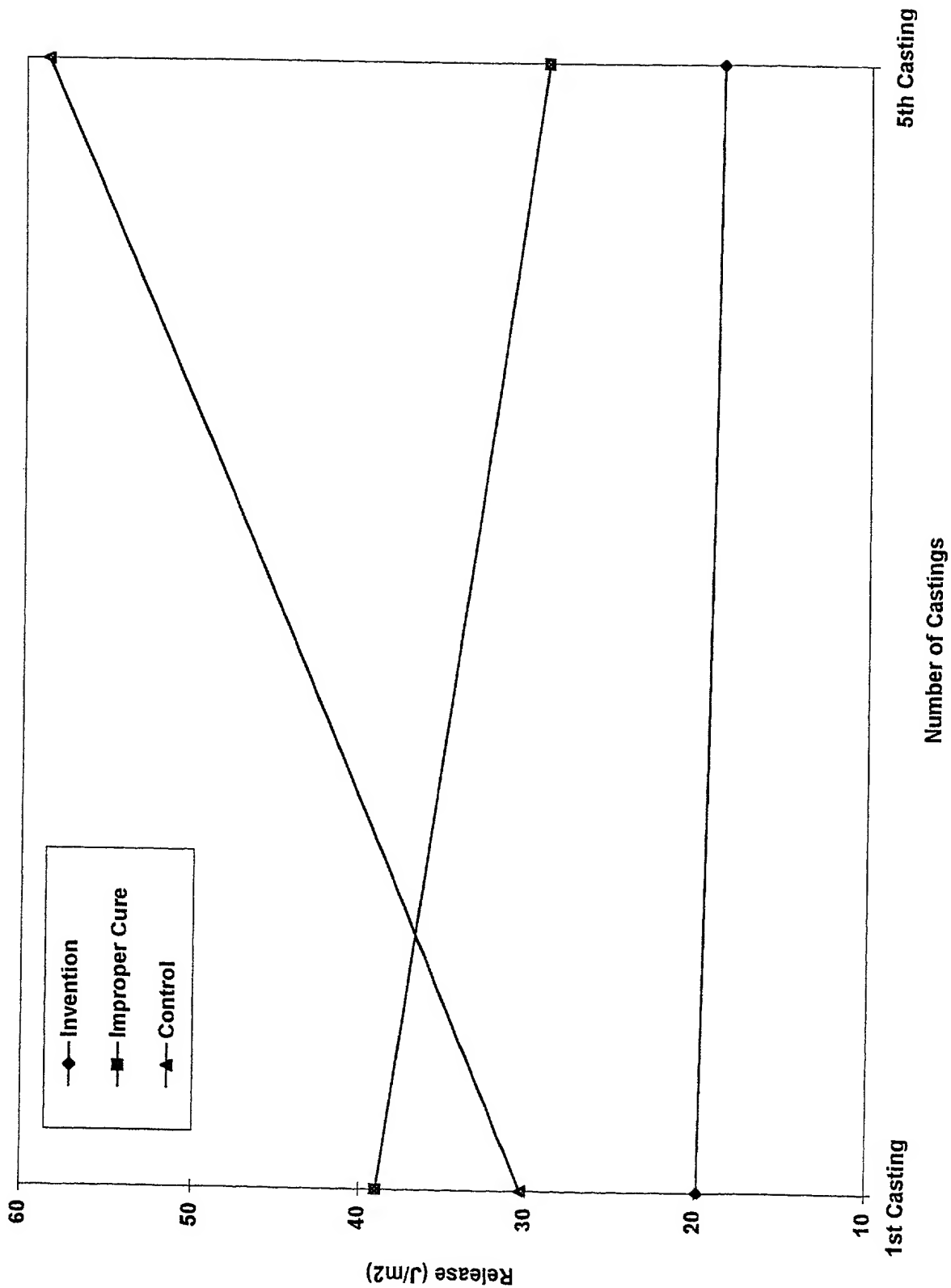


Fig. 3